

# MCI 102A2 • 102A3 PARTS MANUAL

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Key	Part Number	Description	Note	Qty	
				2 Axe	3 Axe
		<b>DOOR ASSEMBLY (BASIC) - SEDAN STYLE ENTRANCE (Cont'd)</b>			
	19-1-68	Screw - Mount Spacers to Entrance Door (1/4-20 x 1-1/4)		2	2
12	3J-32-157	Kick Panel S/A - Interior Lower Door		1	1
	3J-32-54	Kick Panel - Interior Lower Door		1	1
	3J-32-116	Panel - Reinforcing Kick Panel		1	1
	21-7212-13	Adhesive		2	2
	19-1-77	Screws - Mount Kick Panel (#8-32 x 1/2)		AR	AR
	19-2-133	Washer - Finishing		8	8
	3J-32-199	Insulation - Center Horizontal		1	1
	3J-32-146	Insulation - Kick Panel		1	1
	3J-32-198	Insulation - Below Upper Window		1	1
13	3J-32-208	Rub Rail - Wide Rubber	i	1	1
	3L-32-457	Bumper Extension - RH Entrance Door (W/Stud Strip) (Reference 3L-21-95)	j	1	1
14	3J-20-39	Handle - Exterior Door Molding		1	1
15	3J-20-197	Plug - End of Handle		2	2
	19-1-357	Screw - Retaining Handle		4	4
	3G-20-121	Spacer - At Screw		4	4
16	3J-20-69	Seal - Top & Bottom of Door Handle		AR	AR
	3J-32-173	Cover Plate - Door Lock	c	1	1
	3J-32-171M139	Cover Plate - Door Lock	d	1	1
	19-1-117	Screw - Mount Cover Plate (#8-32 x 1/2)		4	4
	19-3-335	U-Fastener - Mount PA		4	4
	19-1-910	Screw - Mount Sash to Coach		24	24
	19-1-619	Screw - (#10-24 x 3/4)		13	13
	3J-32-126	Plate S/A		2	2
	19-2-94	Fenderwasher		6	6
	19-3-183	Locknut - Prop Mount to Door		6	6
	19-1-987	Screw - Mount Lower Front Entrance Door Rub Rail		1	1
	19-2-165	Fenderwasher - Mount Rub Rail		1	1
	3J-32-118	Z-Channel - Rub Rail Mount Short		1	1
	3J-32-127	Z-Channel - Rub Rail Mount Long		1	1
	19-13-140	Rivets - Mount Z-Channel to Door		5	5
	3G-32-19	Angle & Seal S/A - Entrance Door		1	1
17	3G-32-20	Angle - Sealing Bottom of Entrance Door		1	1
18	3R-32-76	Strip - Retaining Seal		1	1
19	3R-32-350	Seal - Rubber		1	1
	19-13-138	Rivet - Retaining Seal		9	9
	19-13-137	Rivet - Mount Angle & Seal S/A to Door		5	5
20	3R-29-61	Lock Tumbler Assembly		1	1
	3J-29-73	Retainer		1	1
	3J-29-74	Spring Clip		1	1
	3J-29-75	Uncoded Lock		1	1
21	3J-29-76	Uncut Key		2	2
	3R-31-62	Lever - Offset		1	1
	3R-32-241	Decal - "Unlock/Lock"		1	1
	3R-32-50	Bearing S/A - Lower Hinge		1	1
22	3R-32-51	U-Channel & Tube S/A - Machined		1	1
	3F-32-21	Boss - Mount Grease Fitting		1	1
	19-10-188	Fitting - Grease		1	1
	3F-32-22	Bearing		1	1
	3R-32-2	Tapping Plate - Mount Bearing S/A Lower Hinge		1	1
	3J-32-206	Arm Assy - Lower Hinge W/Pin (Black)	k	1	1
	3K-32-446M116	Arm Assy - Lower Hinge W/Pin (Black)	l	1	1
23	3G-32-6	Arm - Hinge Lower		1	1
24	3F-32-8	Pin - Threaded		1	1
	19-1-576	Screw - Mount Hinge Arm Assembly		2	2
	19-2-63	Flatwasher - Mount Lower & Upper Hinges		AR	AR
	3J-32-207	Shim - Align Lower Hinge		1	1
	3J-32-213	Shim - Align Lower Hinge		2	2
	3R-32-68	Shim - Align Upper Hinge	c	AR	AR
	3K-32-509	Shim - Align Upper Hinge	d	AR	AR
	3R-32-188	Shim - Align Upper Hinge	c	AR	AR
	3K-32-508	Shim - Align Upper Hinge	d	AR	AR
25	3J-32-51	Latch Pad S/A - Entrance Door Retaining		1	1
	19-1-67	Screws - Mount Latch Pad (1/4-20 x 1)		5	5
26	3K-10-116	Hinge S/A - Entrance Door Upper	c	1	1
	3K-10-190	Hinge S/A - Entrance Door Upper	d	1	1
27	19-1-955	Capscrews - Mount Entrance Door to Upper Hinge		6	6